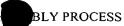
OPTICAL PICKUP UNIT AS



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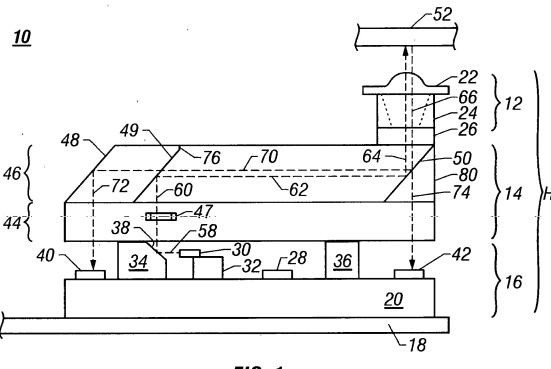


FIG. 1

FIG. 2



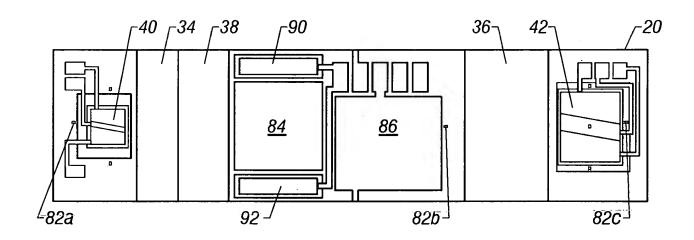


FIG. 3

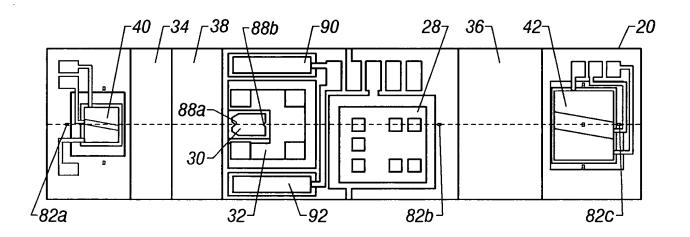


FIG. 4

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Erik J. Zimmer OPTICAL PICKUP UNIT AS

BLY PROCESS

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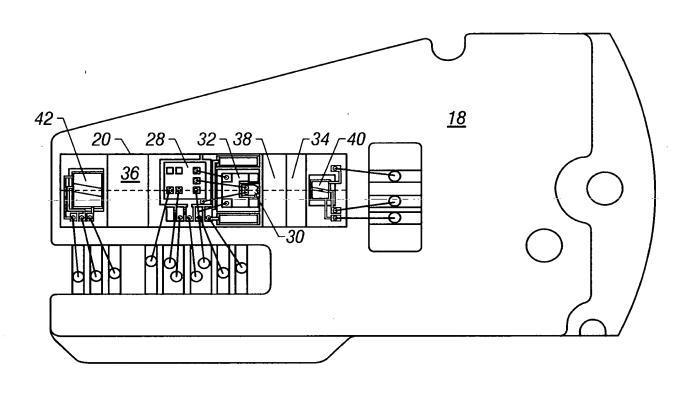


FIG. 5

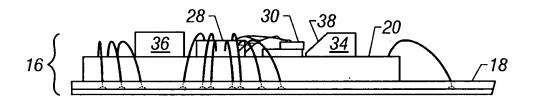


FIG. 6